

direction of said at least one plate of said extruded frame member, and

said extruded frame member further includes an extruded part extending from said thickened part, substantially in parallel to said at least one plate of said extruded frame member, and extending beyond said at least one end portion of the width of said at least one plate of said extruded frame member, in a direction of the width of said at least one plate of said extruded frame member.

15. An extruded frame member according to claim 14, wherein a triangular-shaped groove is formed between an outer surface of said thickened part and an outer surface of said extruded part.

16. An extruded frame member according to claim 14, wherein said extruded part is positioned at a side end of said thickened part.

17. An extruded frame member according to claim 14, wherein said at least one plate of said extruded frame member, said thickened part, and said extruded part are formed integrally as one body.

18. An extruded frame member according to claim 14, wherein an outer surface of said thickened part and an outer surface of said extruded part are coplanar.

19. An extruded frame member according to claim 14, wherein:
at an end side of said at least one plate of said extruded frame member and

under said extruded part of said extruded frame member, at least one plate of another extruded frame member is adapted to be positioned, and

said end side of said at least one plate of said extruded frame member is adapted to be abutted to an end side of said at least one plate of said another extruded frame member, for carrying out a friction stir welding of said extruded frame member and said another extruded frame member.

20. An extruded frame member according to claim 19, wherein during the friction stir welding, material of said thickened part and of said extruded part is adapted to fill up any gaps, between said at least one plate of said extruded frame member and said at least one plate of said another extruded frame member, which exist when said extruded frame member abuts said another extruded frame member.--